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important, therefore, that the claims be regarded as including such equivalent constructions insofar as they do not depart from the spirit and scope of the present invention.

## BRIEF DESCRIPTION OF THE DRAWINGS

— [0013] The patent or application file contains at least one drawing executed in color.

Copies of this patent or patent application publication with color drawing(s) will be provided

by the Office upon request and payment of the necessary fee.

[0014] FIG. 1 is a color photograph of the re-drive ribs of a Lexmark T-620 duplex printer after 30,000 sheets of double-sided labels were printed. The labels were coated with Arcar, Inc. Ultraforce Phase 81 as indicated in the text.

[0015] FIG. 2 is a color photograph of the fuser back-up roller of a Lexmark T-620 duplex printer after 10,000 sheets of double-sided labels were printed. The labels were coated with Arcar, Inc. Ultraforce Phase 81 as indicated in the text.

[0016] FIG. 3 is a top-view color photograph of the duplexer of a Lexmark T-620 duplex printer after 30,000 sheets of double-sided labels were printed. The labels were coated with Arcar, Inc. Ultraforce Phase 81 as indicated in the text.

[0017] FIG. 4 is a color photograph of the duplexer rollers of a Lexmark T-620 duplex printer after 10,000 sheets of double-sided labels were printed. The labels were coated with Arcar, Inc. Ultraforce Phase 81 as indicated in the text.

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